NICHIA CORPORATION

SPECIFICATIONS FOR UV LED

NCSU033C(T)

- Pb-free Reflow Soldering Application
- Built-in ESD Protection Device
- RoHS Compliant



SPECIFICATIONS

(1) Absolute Maximum Ratings

Item	Symbol Absolute Maximum Rating		Unit
Forward Current	${ m I}_{\sf F}$	700	mA
Pulse Forward Current	${ m I}_{\sf FP}$	1000	mA
Allowable Reverse Current	${ m I}_{ m R}$	85	mA
Power Dissipation	P _D	3.08	W
Operating Temperature	T _{opr}	-10~85	°C
Storage Temperature	T _{stg}	-40~100	°C
Junction Temperature	T ₃	130	°C

^{*} Absolute Maximum Ratings at $T_S=25$ °C.

(2) Initial Electrical/Optical Characteristics

Item	Symbol	Condition	Тур	Max	Unit
Forward Voltage	V _F	I _F =500mA	3.8	-	V
Radiant Flux	Фе	I _F =500mA	750	-	mW
Peak Wavelength	λp	I _F =500mA	365	-	nm
Spectrum Half Width	Δλ	I _F =500mA	9.0	-	nm
Thermal Resistance	R _{eJS}	-	4.4	7.3	°C/W

^{*} Characteristics at $T_S=25$ °C.

^{*} I_{FP} conditions with pulse width $\leq 10 \text{ms}$ and duty cycle $\leq 10 \%$.

^{*} Radiant Flux value as per CIE 127:2007 standard.

^{*} $R_{\theta JS}$ is the thermal resistance from the junction to the T_S measurement point.

^{*} It is recommended to operate the LEDs at a current greater than 10% of the sorting current to stabilize the LED characteristics.

RANKS

Item	Rank	Min	Max	Unit	
	Н	4.0	4.4	V	
Forward Voltage	М	3.6	4.0		
	L	3.2	3.6		
	P6d22	870	950		
	P6d21	800	870		
D 11	P5d22	730	800		
Radiant Flux	P5d21	670	730	mW	
	P4d22	610	670		
	P4d21	560	610		
Peak Wavelength	U365	360	370	nm	

* Ranking at $T_S=25$ °C.

* Forward Voltage Tolerance: ±0.05V

* Radiant Flux Tolerance: ±6%

* Peak Wavelength Tolerance: ±3nm

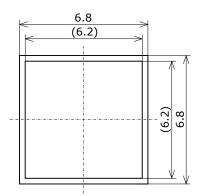
st LEDs from the above ranks will be shipped. The rank combination ratio per shipment will be decided by Nichia.

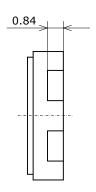
OUTLINE DIMENSIONS

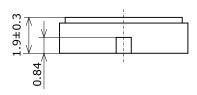
- * 本製品はRoHS指令に適合しております。 This product complies with RoHS Directive.
- * 括弧で囲まれた寸法は参考値です。 The dimension(s) in parentheses are for reference purposes.

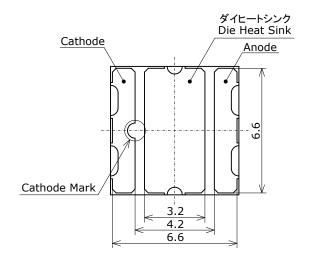
NCSU033C 管理番号 No. STS-DA7-11841

(単位 Unit: mm, 公差 Tolerance: ±0.2)

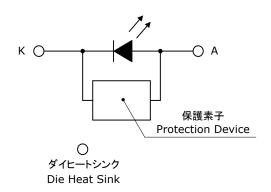






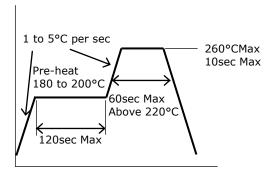


項目 Item	内容 Description	
パッケージ材質	セラミックス	
Package Materials	Ceramics	
ガラス窓材質	硬質ガラス	
Glass Materials	Hard Glass	
接着剤材質	シリコーン	
Adhesive Materials	Silicone Adhesive	
電極材質	金メッキ	
Electrodes Materials	Au-plated	
ダイヒートシンク材質 Die Heat Sink Materials	金メッキ Au-plated	
質量 Weight	0.25g(TYP)	

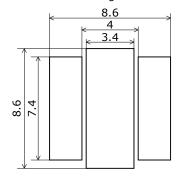


SOLDERING

• Recommended Reflow Soldering Condition(Lead-free Solder)



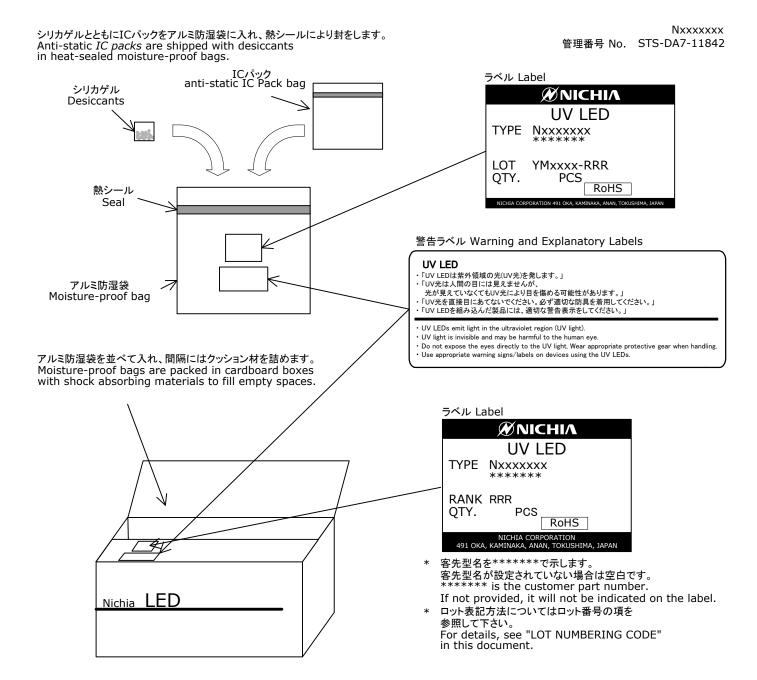
• Recommended Soldering Pad Pattern



(単位 Unit: mm)

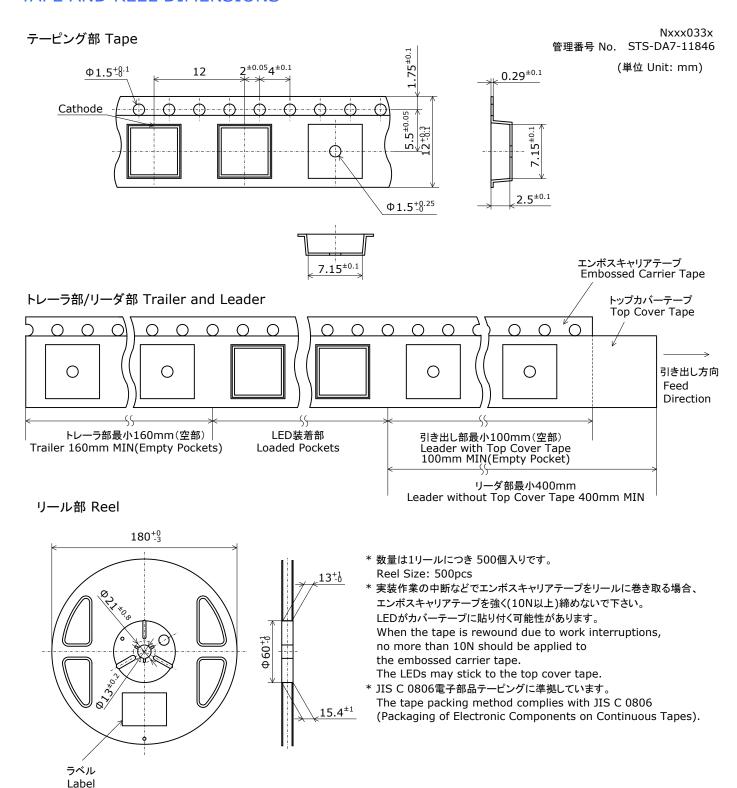
- * This LED is designed to be reflow soldered on to a PCB. If dip soldered or hand soldered, Nichia cannot guarantee its reliability.
- * Reflow soldering must not be performed more than twice.
- * When the LEDs are cooled from the peak reflow temperature, ensure that the cooling is performed very gradually to avoid excessive stress on the LED (e.g. causing cracks in the solder joints). Ensure that sufficient preliminary verification is performed to ensure that there are no issues with the chosen reflow soldering conditions/process.
- * Nitrogen reflow soldering is recommended. Air flow soldering conditions can cause optical degradation, caused by heat and/or atmosphere.
- * Repairing should not be done after the LEDs have been soldered. It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.
- * The Die Heat Sink should be soldered to customer PCB. If it is difficult or impossible, use high heat-dissipating adhesive.
- * When soldering, do not apply stress to the LED while the LED is hot.
- * When using a pick and place machine, choose an appropriate nozzle for this product.
- * The recommended soldering pad pattern is designed for attachment of the LED without problems. When precise mounting accuracy is required, such as high-density mounting, ensure that the size and shape of the pad are suitable for the circuit design.
- * When flux is used, it should be a halogen free flux. Ensure that the manufacturing process is not designed in a manner where the flux will come in contact with the LEDs.
- * Make sure that there are no issues with the type and amount of solder that is being used.

PACKAGING - BULK

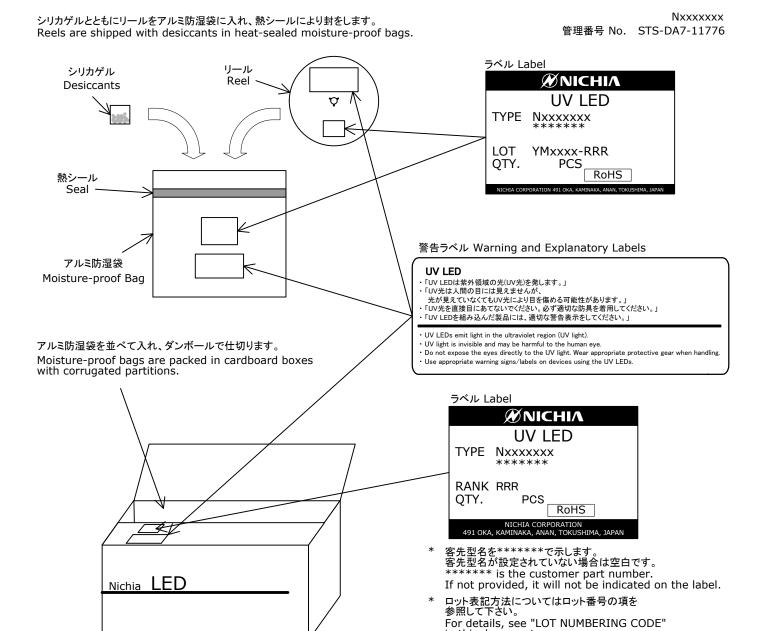


- * 本製品はICパックに入れたのち、輸送の衝撃から保護するためダンボールで梱包します。
 Products shipped in anti-static *IC packs* are packed in a moisture-proof bag.
 They are shipped in cardboard boxes to protect them from external forces during transportation.
- * 取り扱いに際して、落下させたり、強い衝撃を与えたりしますと、製品を損傷させる原因になりますので注意して下さい。 Do not drop or expose the box to external forces as it may damage the products.
- * ダンボールには防水加工がされておりませんので、梱包箱が水に濡れないよう注意して下さい。 Do not expose to water. The box is not water-resistant.
- * 輸送、運搬に際して弊社よりの梱包状態あるいは同等の梱包を行って下さい。
 Using the original package material or equivalent in transit is recommended.

TAPE AND REEL DIMENSIONS



PACKAGING - TAPE & REEL



* 本製品はテーピングしたのち、輸送の衝撃から保護するためダンボールで梱包します。
Products shipped on tape and reel are packed in a moisture-proof bag.
They are shipped in cardboard boxes to protect them from external forces during transportation.

in this document.

- * 取り扱いに際して、落下させたり、強い衝撃を与えたりしますと、製品を損傷させる原因になりますので注意して下さい。 Do not drop or expose the box to external forces as it may damage the products.
- * ダンボールには防水加工がされておりませんので、梱包箱が水に濡れないよう注意して下さい。 Do not expose to water. The box is not water-resistant.
- * 輸送、運搬に際して弊社よりの梱包状態あるいは同等の梱包を行って下さい。
 Using the original package material or equivalent in transit is recommended.

LOT NUMBERING CODE

Lot Number is presented by using the following alphanumeric code.

YMxxxx - RRR

Y - Year

Year	Υ
2016	G
2017	Н
2018	I
2019	J
2020	K
2021	L

M - Month

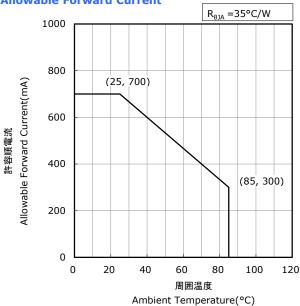
Month	М	Month	М
1	1	7	7
2	2	8	8
3	3	9	9
4	4	10	А
5	5	11	В
6	6	12	С

xxxx-Nichia's Product Number

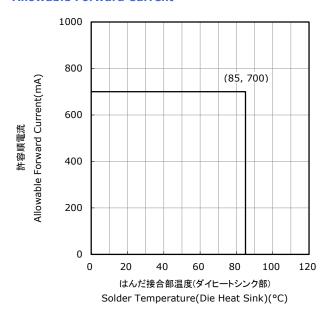
RRR-Ranking by Wavelength, Ranking by Radiant Flux, Ranking by Forward Voltage

NCSU033x 管理番号 No. STS-DA7-2588B

周囲温度-許容順電流特性 **Ambient Temperature vs Allowable Forward Current**

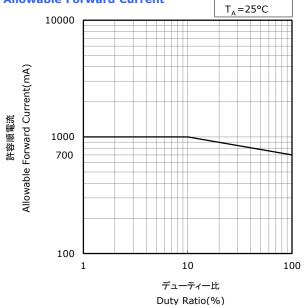


はんだ接合部温度(ダイヒートシンク部)-許容順電流特性 Solder Temperature(Die Heat Sink) vs Allowable Forward Current



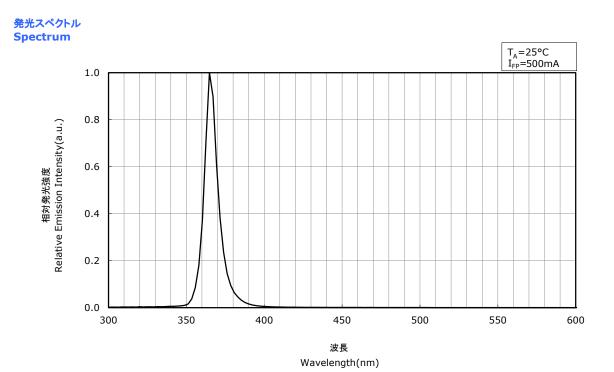
デューティー比-許容順電流特性

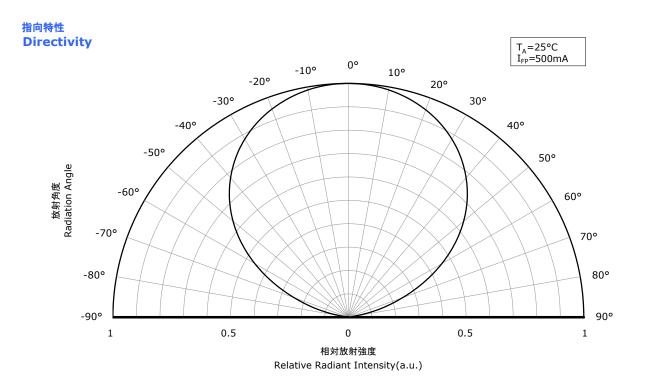




OPTICAL CHARACTERISTICS

* 本特性は参考です。 All characteristics shown are for reference only and are not guaranteed. NCSU033C 管理番号 No. STS-DA7-11843



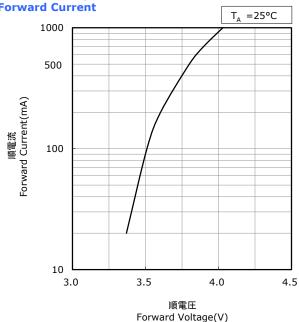


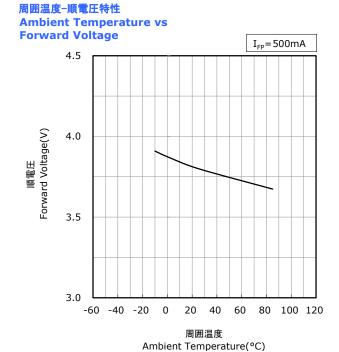
FORWARD CURRENT CHARACTERISTICS / TEMPERATURE CHARACTERISTICS

* 本特性は参考です。 All characteristics shown are for reference only and are not guaranteed.

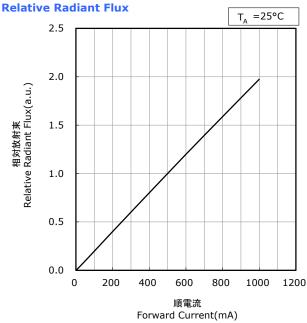
NCSU033C 管理番号 No. STS-DA7-11844



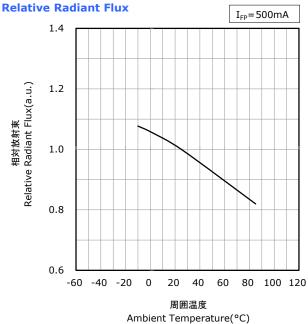




順電流-相対放射束特性 **Forward Current vs**

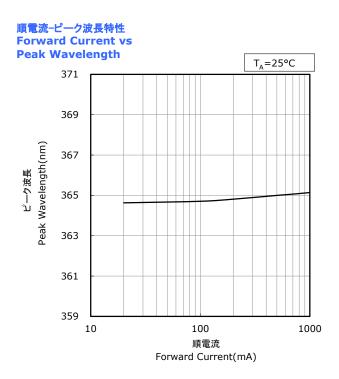


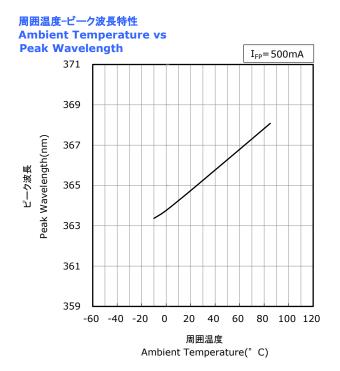
周囲温度-相対放射東特性 **Ambient Temperature vs**



FORWARD CURRENT CHARACTERISTICS / TEMPERATURE CHARACTERISTICS

* 本特性は参考です。 All characteristics shown are for reference only and are not guaranteed. NCSU033C 管理番号 No. STS-DA7-11845





RELIABILITY

(1) Tests and Results

Test	Reference Standard	Test Conditions	Test Duration	Failure Criteria #	Units Failed/Tested
Resistance to Soldering Heat (Reflow Soldering)	JEITA ED-4701 300 301	T _{sld} =260°C, 10sec, 2reflows, Precondition: 30°C, 70%RH, 168hr		#1	0/10
Thermal Shock		-40°C to 100°C, 15min dwell	100cycles	#1	0/10
High Temperature Storage	JEITA ED-4701 200 201	T _A =100°C	1000hours	#1	0/10
Low Temperature Storage	JEITA ED-4701 200 202	T _A =-40°C	1000hours	#1	0/10
Room Temperature Operating Life		T _A =25°C, I _F =700mA	1000hours	#1	0/10
High Temperature Operating Life		T _A =85°C, I _F =300mA	1000hours	#1	0/10
Temperature Humidity Operating Life		60°C, RH=90%, I _F =450mA	500hours	#1	0/10
Low Temperature Operating Life		T _A =-10°C, I _F =500mA	1000hours	#1	0/10
Vibration	JEITA ED-4701 400 403	200m/s², 100~2000~100Hz, 4cycles, 4min, each X, Y, Z	48minutes	#1	0/10
Electrostatic Discharges JEITA ED-4701 300 304 JEITA ED-4701 HBM, 2kV, 1.5kΩ, 100pF, 3pulses, alternately positive or negative			#1	0/10	

NOTES:

- 1) R_{θJA}≈35°C/W
- 2) Measurements are performed after allowing the LEDs to return to room temperature.

(2) Failure Criteria

	Criteria #	Items	Conditions	Failure Criteria
		Forward Voltage(V _F)	I _F =500mA	>Initial value×1.1
	#1	Radiant Flux(Φ_E)	I _F =500mA	<initial td="" value×0.7<=""></initial>

CAUTIONS

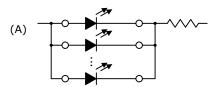
(1) Storage

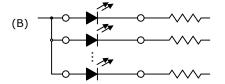
Conditions		Temperature	Humidity	Time
	Before Opening Aluminum Bag	≤30°C	≤90%RH	Within 1 Year from Delivery Date
Storage	After Opening Aluminum Bag	≤30°C	≤70%RH	≤168hours
Baking		65±5°C	-	≥24hours

- Product complies with JEDEC MSL 3 or equivalent. See IPC/JEDEC STD-020 for moisture-sensitivity details.
- Absorbed moisture in LED packages can vaporize and expand during soldering, which can cause interface delamination and result in optical performance degradation. Products are packed in moisture-proof aluminum bags to minimize moisture absorption during transportation and storage. Included silica gel desiccants change from blue to red if moisture had penetrated bags.
- After opening the moisture-proof aluminum bag, the products should go through the soldering process within the range of the conditions stated above. Unused remaining LEDs should be stored with silica gel desiccants in a hermetically sealed container, preferably the original moisture-proof bags for storage.
- After the "Period After Opening" storage time has been exceeded or silica gel desiccants are no longer blue, the products should be baked. Baking should only be done once.
- Although the leads or electrode pads (anode and cathode) of the product are plated with gold, prolonged exposure to a corrosive
 environment might cause the gold plated the leads or electrode pads to tarnish, and thus leading to difficulties in soldering. If
 unused LEDs remain, they must be stored in a hermetically sealed container. Nichia recommends using the original
 moisture-proof bag for storage.
- Do not use sulfur-containing materials in commercial products. Some materials, such as seals and adhesives, may contain sulfur.
 The contaminated plating of LEDs might cause an open circuit. Silicone rubber is recommended as a material for seals. Bear in mind, the use of silicones may lead to silicone contamination of electrical contacts inside the products, caused by low molecular weight volatile siloxane.
- To prevent water condensation, please avoid large temperature and humidity fluctuations for the storage conditions.
- Do not store the LEDs in a dusty environment.
- Do not expose the LEDs to direct sunlight and/or an environment where the temperature is higher than normal room temperature.

(2) Directions for Use

• When designing a circuit, the current through each LED must not exceed the Absolute Maximum Rating. Operating at a constant current per LED is recommended. In case of operating at a constant voltage, Circuit B is recommended. If the LEDs are operated with constant voltage using Circuit A, the current through the LEDs may vary due to the variation in Forward Voltage characteristics of the LEDs.





- This product should be operated using forward current. Ensure that the product is not subjected to either forward or reverse voltage while it is not in use. In particular, subjecting it to continuous reverse voltage may cause migration, which may cause damage to the LED die. When used in displays that are not used for a long time, the main power supply should be switched off for safety.
- ullet It is recommended to operate the LEDs at a current greater than 10% of the sorting current to stabilize the LED characteristics.
- Ensure that excessive voltages such as lightning surges are not applied to the LEDs.
- For outdoor use, necessary measures should be taken to prevent water, moisture and salt air damage.
- This product also emits visible light. If the LEDs are used as a light source in applications such as sensors, etc. take into consideration the emission that is in the visible light spectrum.
- If this product is stored and/or used constantly under high humidity conditions, it may accelerate the deterioration of the die; this may cause the radiant flux to decrease. If the LEDs are stored and/or used under these conditions, sufficient verification must be done prior to use to ensure there are no issues for the chosen application.
- Do not design this LED into applications where condensation may occur. If the LEDs are stored/operated in these environments, it may cause issues (e.g. current leaks that cause the radiant flux to decrease).

(3) Handling Precautions

- Do not handle the LEDs with bare hands as it will contaminate the LED surface and may affect the optical characteristics: it might cause the LED to be deformed and/or the wire to break, which will cause the LED not to illuminate.
- When handling the product with tweezers, be careful not to apply excessive force to the glass. Otherwise, The glass can be cut, chipped, delaminate or deformed, causing wire-bond breaks and catastrophic failures.
- Dropping the product may cause damage.
- Do not stack assembled PCBs together. Failure to comply can cause the glass portion of the product to be cut, chipped, delaminated and/or deformed. It may cause wire to break, leading to catastrophic failures.

(4) Design Consideration

- PCB warpage after mounting the products onto a PCB can cause the package to break. The LED should be placed in a way to minimize the stress on the LEDs due to PCB bow and twist.
- The position and orientation of the LEDs affect how much mechanical stress is exerted on the LEDs placed near the score lines.

 The LED should be placed in a way to minimize the stress on the LEDs due to board flexing.
- Board separation must be performed using special jigs, not using hands.
- If an aluminum PCB is used, customer is advised to verify the PCB with the products before use. Thermal stress during use can cause the solder joints to crack.

(5) Electrostatic Discharge (ESD)

• The products are sensitive to static electricity or surge voltage. ESD can damage a die and its reliability. When handling the products, the following measures against electrostatic discharge are strongly recommended:

Eliminating the charge

Grounded wrist strap, ESD footwear, clothes, and floors

Grounded workstation equipment and tools

ESD table/shelf mat made of conductive materials

- Ensure that tools, jigs and machines that are being used are properly grounded and that proper grounding techniques are used in work areas. For devices/equipment that mount the LEDs, protection against surge voltages should also be used.
- If tools or equipment contain insulating materials such as glass or plastic, the following measures against electrostatic discharge are strongly recommended:

Dissipating static charge with conductive materials

Preventing charge generation with moisture

Neutralizing the charge with ionizers

- The customer is advised to check if the LEDs are damaged by ESD when performing the characteristics inspection of the LEDs in the application. Damage can be detected with a forward voltage measurement at low current (≤1mA).
- ESD damaged LEDs may have current flow at a low voltage.

Failure Criteria: V_F <2.0V at I_F =0.5mA

(6) Thermal Management

- Proper thermal management is an important when designing products with LEDs. LED die temperature is affected by PCB thermal resistance and LED spacing on the board. Please design products in a way that the LED die temperature does not exceed the maximum Junction Temperature (T₁).
- Drive current should be determined for the surrounding ambient temperature (T_A) to dissipate the heat from the product.
- The following equations can be used to calculate the junction temperature of the products.

1) $T_J = T_A + R_{\theta JA} \cdot W$ 2) $T_J = T_S + R_{\theta JS} \cdot W$

*T_J=LED junction temperature: °C

T_A=Ambient temperature: °C

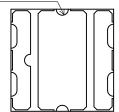
T_S=Soldering temperature (die heat sink): °C

R_{0JA}=Thermal resistance from junction to ambient: °C/W

 $R_{\theta JS}$ =Thermal resistance from junction to T_S measurement point: °C/W

 $W=Input power(I_F \times V_F)$: W

T_S Measurement Point



(7) Cleaning

- The LEDs should not be cleaned. Other cleaning agents except for Freon solvent should be tested prior to use whether they will not affect the package and the glass. Please note that Freon solvent is prohibited worldwide.
- Ultrasonic cleaning is not recommended since it may have adverse effects on the LEDs depending on the ultrasonic power and how LED is assembled. If ultrasonic cleaning must be used, the customer is advised to make sure the LEDs will not be damaged prior to cleaning.

(8) Eye Safety

- In 2006, the International Electrical Commission (IEC) published IEC 62471:2006 Photobiological safety of lamps and lamp systems, which added LEDs in its scope. On the other hand, the IEC 60825-1:2007 laser safety standard removed LEDs from its scope. However, please be advised that some countries and regions have adopted standards based on the IEC laser safety standard IEC 60825-1:20112001, which still includes LEDs in its scope. Most of Nichia's LEDs can be classified as belonging into either the Exempt Group or Risk Group 1. High-power LEDs, that emit light containing blue wavelengths, may be classified as Risk Group 2. Please proceed with caution when viewing directly any LEDs driven at high current, or viewing LEDs with optical instruments which may greatly increase the damages to your eyes.
- Viewing a flashing light may cause eye discomfort. When incorporating the LED into your product, please be careful to avoid adverse effects on the human body caused by light stimulation.
- The products are UV light LEDs, and radiate intense UV light during operation. Since UV light can be harmful to eyes, do NOT look directly into the UV light, even through an optical instrument. In case of the light reflection, UV protective glasses are required to use in order to avoid damage by the light.
- Ensure that appropriate warning signs/labels are provided both on each of the systems/applications using the UV LEDs, in all necessary documents (e.g. specification, manual, catalogs, etc.), and on the packaging materials.

(9) Miscellaneous

- Nichia warrants that the discrete LEDs will meet the requirements/criteria as detailed in the Reliability section within this specification. If the LEDs are used under conditions/environments deviating from or inconsistent with those described in this specification, the resulting damage and/or injuries will not be covered by this warranty.
- Nichia warrants that the discrete LEDs manufactured and/or supplied by Nichia will meet the requirements/criteria as detailed in the Reliability section within this specification; it is the customer's responsibility to perform sufficient verification prior to use to ensure that the lifetime and other quality characteristics required for the intended use are met.
- The applicable warranty period is one year from the date that the LED is delivered. In the case of any incident that appears to be in breach of this warranty, the local Nichia sales representative should be notified to discuss instructions on how to proceed while ensuring that the LED in question is not disassembled or removed from the PCB if it has been attached to the PCB. If a breach of this warranty is proved, Nichia will provide the replacement for the non-conforming LED or an equivalent item at Nichia's discretion. FOREGOING ARE THE EXCLUSIVE REMEDIES AVAILABLE TO THE CUSTOMER IN RESPECT OF THE BREACH OF THE WARRANTY CONTAINED HEREIN, AND IN NO EVENT SHALL NICHIA BE RESPONSIBLE FOR ANY INDRECT, INCIDENTAL OR CONSEQUENTIAL LOSSES AND/OR EXPENSES (INCLUDING LOSS OF PROFIT) THAT MAY BE SUFFERED BY THE CUSTOMER ARISING OUT OF A BREACH OF THE WARRANTY.
- NICHIA DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.
- This LED is intended to be used for general lighting, household appliances, electronic devices (e.g. mobile communication devices); it is not designed or manufactured for use in applications that require safety critical functions (e.g. aircraft, automobiles, combustion equipment, life support systems, nuclear reactor control system, safety devices, spacecraft, submarine repeaters, traffic control equipment, trains, vessels, etc.). If the LEDs are planned to be used for these applications, unless otherwise detailed in the specification, Nichia will neither guarantee that the LED is fit for that purpose nor be responsible for any resulting property damage, injuries and/or loss of life/health. This LED does not comply with ISO/TS 16949 and is not intended for automotive applications.
- The customer will not reverse engineer, disassemble or otherwise attempt to extract knowledge/design information from the LED.
- All copyrights and other intellectual property rights in this specification in any form are reserved by Nichia or the right holders who have granted Nichia permission to use the content. Without prior written permission from Nichia, no part of this specification may be reproduced in any form or by any means.
- Both the customer and Nichia will agree on the official specifications for the supplied LEDs before any programs are officially launched. Without this agreement in writing (i.e. Customer Specific Specification), changes to the content of this specification may occur without notice (e.g. changes to the foregoing specifications and appearance, discontinuation of the LEDs, etc.).